

FM 127B CIRCLE SAW BLADE GRINDING MACHINE



Grinding the top of tooth



Grinding of tooth surface



Grinding wheel can adjust angle according to the blade



Scale ring: adopted high precising scale ring



Process scroing saw blade of table saw



PLC control system: lost connection date automatic protection, set up convenient and flexible.

This machine is mainly used for various angles of grinding hard alloy round saw blade.

- Using diamond wheel, grinding various angle and various saw blade, wide applicability, simple and flexible, accurate positioning.
- Blade diameter, angle, teeth space adjustment easy, enter the appropriate date, processing program automatically.
- The electrical section uses PLC control system, easy to learn, easy to use, high reliability, automatic power-off data protection, convenient and flexible set.

Specufacations

Diameter of grinding saw blade	∅ 105-∅ 450mm	Grinding wheel motor power	550w
Applicable grinding saw blade aperture	∅ 20/∅ 22/∅ 25.4/∅ 30/∅ 40/∅ 50	Feed motor power	60w
Max. sawtooth depth	8mm	Electric power speed	1-36° tooth/min
Grinding wheel specifications	∅ 32(16)*∅ 125	Size	1100*750*1360mm
Grinding wheel spindle rotate speed	4800r/min		